CIGARETTE SPECIFICATION

MANUFACTURING CENTER
LARK MILDS 100 FTB - TIOJ TAR/NICOTINE
BRAND CODE-5340 (JPN)

EFFECTIVE DATE: 04/09/90
JAPAN

CIGARETTE LENGTH	:	98.5	MM	TOIJ TAR	:	12.0 MG/CIGT	11.5 - 12.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	71.0	MM	TOIJ			
FILTER LENGTH	:	27.5	MM	NICOTINE	:	1.00 MG/CIGT	.80 - 1.20
TIPPING LENGTH	:	31.500	MM				
TOTAL R.T.D.	:	5.10	IN. H2O				
DILUTION TARGET	:	30.0 +/-	5.0 %				

TIPPING PAPER : 63MM X 3000M CORK TWL GSR-98 12-196-D LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
38.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-1979 PVA 61-216-A
: NATIONAL 32-2013 (FORMERLY 72-2782) PVA 62-069-A
: NATIONAL 72-4950(32-2014)(MK 10 ONLY)PVA 62-068-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: NATIONAL 25-1088 PVA 61-210-A
: NATIONAL 32-2007 (MK10/PROTOS 100) PVA 62-044-A

STD. FILLER - PACK O.V.: A5120 - 12.50% LARK MILDS FTB
** NO TROPICAL FOR THE LARK MILDS BLEND **

CIGARETTE PAPER : 27.25MM X 6500M 50CU/0.6%(K/D110-6/C751) 10-021-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
/USE UP: L&M MAROON 85864 (MK 9/MK 10/PROTOS) 60-509-A
REPLACE WITH : MAROON FRY #93043 (MK 9/MK 10/PROTOS) 60-512-A

PRINT DIE : LARK MILDS

COMMENTS : COUNTRY REQUIRES QA SMOKING BY TIOJ METHOD. PACK
: PRINT 12.0/1.0 MG/CIGT.(TAR RANGE ESTABLISHED BY
: FTC STANDARDS/HIC RANGE 20% VARIANCE PER JAPANESE
: REQUIREMENTS.)

REASON FOR CHANGE : CIGARETTE PAPER CITRATE ADDITIVE % CHANGED FROM
: 12IC (50CU/2.0%) P.M. MATERIAL CODE 10-022-A TO
: 12NC (50CU/0.6%) P.M. MATERIAL CODE 10-021-A TO
: INCREASE TAR DELIVERY. NO WEIGHT CHANGE. OK TO MIX

PREPARED BY : A.M. MILBURN
PREPARATION DATE : 4/06/90
PRINTING DATE 4/06/90
PRINTING TIME

APPROVED BY: J E Bucket

SUPERCEDES SPECIFICATION DATED

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